

PAINT INDUSTRIES PTY LTD

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MADE IN WA
GUARANTEED QUALITY
DATE: 31/01/2009

PRODUCT BULLETIN

F.C. 322

<u>RUNWAY MARKING PAINT</u>	-	WHITE -	0012
		LEAD FREE YELLOW -	3009
		BLACK -	1017
		RED -	2010
		HELIPAD BLUE -	5008
		LEASE LINE GREEN -	4021

Description: Runway Marking Paint is a water based quick drying non gloss co-polymer formulated specifically for airport line marking & meeting Department of Aviation specification DCA/AP/101.

Properties: Water based & environmentally friendly No pick-up time (ASTM D711-52) 15-30 minutes depending on atmospheric conditions. White & Yellow show high visibility against black or white pavement. Good flexibility. Does not allow bitumen bleed through. Excellent durability & resistance to chipping, abrasion & erosion. Passes approved skid test.

Uses: For line marking on airport runways, aprons & taxi ways & can be used on car parks shopping centres etc. Excellent when used as a line marking paint on sports ovals etc. Care to be taken when applying to new bitumen and Spray and Chip seal runways, to allow for full cure approximately 21 days. Do not apply to soft uncured bitumen. It is highly recommended to apply a test sample to determine the suitability of the substrate.

Surface Preparation: Grease & oil, loose & flaking previous paint coatings should be removed. Surface should be dry & swept clean & free of dust & grime. Grass surfaces should be cut short before application to extend the useful life of the lines.

Thinning: Apply direct as supplied by may be thinned with water to suit spray equipment.

Application: Brush, roller, conventional or airless spray. No primer is necessary but on new surfaces two coats are preferable.

Spread Rate: 12m² per litre = to 120m x 100mm

Application Rates: @ approx 35% Volume Solids, DFT @ 30 micron
WFT @ 85 micron

Drying Time: 15-30 minutes depending on atmospheric conditions & ground temperature. Recoat after 2-4 hours.

Clean-Up: Clean equipment immediately after use with water.

Standard Packaging: 20L 4L

Colour: White, Lead Free Yellow, Red, Black.
Aust Std colours available on request.

This information is drawn from data which at the time of printing is believed by Paint Industries Pty Ltd to be accurate. Information is provided in good faith and as a general guide to users of the product. All persons using the product should enquire independently as to the suitability of the product for the end use and the application requirements for such use. Paint Industries Pty Ltd has no control over conditions under which products are stored handled or used and any recommendations cannot be regarded as a legal warranty or liability.