

PAINT INDUSTRIES PTY LTD

A.C.N. 008 753 839

TELEPHONE

(08) 9437 1488

FAX: (08) 9410 2395

61 Lionel Street
Naval Base 6165
WESTERN AUSTRALIA

P.O. BOX 83
North Fremantle 6159
WESTERN AUSTRALIA

MADE IN WA
GUARANTEED QUALITY
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PRODUCT BULLETIN

F.C. 318

FLAT BLACK ENAMEL 1009

Description: High opacity, solvent based alkyd enamel which dries to a dead flat finish.

Properties: High opacity, easy application with a flat jet-black finish. Because of the flat finish it hides surface imperfections.

Uses: Ideally suited to metal objects, wrought iron, car chassis & engine compartments. Can be used for special effects on interior trim or walls over properly prepared surfaces.

Surface Preparation: Ensure that all surfaces to be painted are free from all loose dirt, grime, mould, grease & loose or flaking paint.

Iron & Steel: Remove all rust and mill scale and apply one coat of TOP DEK RED OXIDE ZINC PHOSPHATE PRIMER. On previously painted metal surfaces, remove all loose & flaking paint, clean off rust spots & spot prime with TOP DEK RED OXIDE ZINC PHOSPHATE PRIMER.

Galvanised & Zinc Coated Metals: Thoroughly degrease with mineral turps and apply one coat of TOP DEK GALV-IRON PRIMER.

Interior walls & trim should be prepared as for normal enamel application – refer F.C. 316 or F.C. 317.

Thinning: Not normally required. Apply direct from can. For spraying, thin if necessary with up to 10% mineral turps or Spraying Enamel Thinners.

Application: Brush, roller, or spray. Apply one or two full coats as required, allowing 16 hours between coats.

Spread Rate: Approximately 16 m² per litre, depending on porosity of surface.

Drying Time: At 25°C, touch dry in 2-4 hours; recoat after 16 hours. Do not use when temperature is, or may fall below 10°C.

Clean-Up: Clean all equipment immediately after use with mineral turps.

Standard Packaging: 4L 1L 500 ml. 250 ml

Colour: Black.

This information is drawn from data which at the time of printing is believed by Paint Industries Pty Ltd to be accurate. Information is provided in good faith and as a general guide to users of the product. All persons using the product should enquire independently as to the suitability of the product for the end use and the application requirements for such use. Paint Industries Pty Ltd has no control over conditions under which products are stored handled or used and any recommendations cannot be regarded as a legal warranty or liability.