

# PAINT INDUSTRIES PTY LTD

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MADE IN WA  
GUARANTEED QUALITY  
DATE: 31/01/2009

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## PRODUCT BULLETIN

T.F. 404

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### MASTERPIECE SINGLE STEP SATIN MASTERPIECE SINGLE STEP GLOSS

**Description:** A combination of stain & polyurethane clear varnish to protect & beautify interior timbers.

**Properties:** Provides a stain & clear finish in a one step operation. Tough & durable finish in a range of wood grain tones. Excellent resistance to abrasion & many household chemicals & detergents.

**Uses:** On all interior smooth sanded timbers especially pine & whitewood. Can be used on "man made" timbers such as particle boards & M.D.F.

**Surface Preparation:** Surfaces should be clean & free from wax, oil, grease & other contaminants. Fill nail holes & cracks with appropriate wood filler, allow to dry & sand smooth. Dust all sanded areas thoroughly prior to application. May be applied to previously varnished timber after sanding lightly.

**Thinning:** Not usually required but with mineral turpentine if necessary for spraying.

**Application:** By quality brush or spray. Thin first coat 10% with mineral turps if applying to bare timber. Sand lightly between coats, allowing appropriate drying time. After allowing a minimum of 16 hours apply a second coat direct from the can.

**Spread Rate:** Up to 14 m<sup>2</sup> per litre depending on surface porosity.

**Drying Time:** At 25°C, touch dry in approximately 3 hours & recoat after 16 hours.

**Clean-Up:** Mineral turps.

**Standard Packaging:** 4L 1L 500 ml

**Colour:** Jarrah, Baltic Pine, Teak, Mahogany, Oak, Walnut.

This information is drawn from data which at the time of printing is believed by Paint Industries Pty Ltd to be accurate. Information is provided in good faith and as a general guide to users of the product. All persons using the product should enquire independently as to the suitability of the product for the end use and the application requirements for such use. Paint Industries Pty Ltd has no control over conditions under which products are stored handled or used and any recommendations cannot be regarded as a legal warranty or liability.