

# PAINT INDUSTRIES PTY LTD

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MADE IN WA  
GUARANTEED QUALITY  
DATE: 3101/2009

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## PRODUCT BULLETIN

P.S. 112

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### RED OXIDE ZINC PHOSPHATE PRIMER

**Description:** A general purpose alkyd based metal primer for general purpose industrial use. It contains zinc chromate for corrosion resistance.

**Properties:** Relatively fast dry and re-coat properties.

**Uses:** As a first protective coating on clean bare ferrous metals where speed of drying is important. May be used as a shop primer in steel fabrication situations or in the repair of farm machinery, stock crates, trailers etc.

**Surface Preparation:** All metal should be cleaned free of rust, dirt, grease, oil, wax etc. Blast or brush cleaning of rust is required as is removal of mill scale.

**Thinning:** Up to 25% with Thinner 303.

**Application:** By conventional or airless spray - apply two or more wet on wet coats. It is also suitable for brush application.

**Spread Rate:** Approximately 10-12m<sup>2</sup> per litre @ 25 microns film thickness.

**Drying Time:** Depending on temperature, 30 minutes touch dry, 4-6 hours to recoat with quick dry or normal air dry alkyd enamels.

**Clean-Up:** With Thinner 303 or mineral turps.

**Standard Packaging:** 20L 4L

**Colour:** Red Oxide.

**Health & Safety:** Contains flammable volatile solvents. Contains Zinc Phosphate. Keep away from all sources of heat and open flames. Do not smoke whilst handling. Wear suitable clothing to avoid contact with skin and eyes and avoid breathing vapour. Do not spray in confined or poorly ventilated areas without the use of approved air supply and breathing apparatus.

### **First Aid**

**Eyes:** If paint splashed in eyes, irrigate with copious amounts of clean water for 15 minutes. Seek medical aid if irritation persists.

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- Skin:** If paint splashed on skin, wash affected area thoroughly with soap and water. If irritation persists seek medical aid. Remove all contaminated clothing and launder before re-use.
- Inhalation:** If affected by exposure to vapours, remove from area, keep at rest and seek medical aid if symptoms persist.
- Ingestion:** If swallowed, give a glass of water to drink and seek medical assistance. Do not induce vomiting.

This information is drawn from data which at the time of printing is believed by Paint Industries Pty Ltd to be accurate. Information is provided in good faith and as a general guide to users of the product. All persons using the product should enquire independently as to the suitability of the product for the end use and the application requirements for such use. Paint Industries Pty Ltd has no control over conditions under which products are stored handled or used and any recommendations cannot be regarded as a legal warranty or liability.