

PAINT INDUSTRIES PTY LTD

A.C.N. 008 753 839

TELEPHONE

(08) 9437 1488

FAX: (08) 9410 2395

61 Lionel Street
Naval Base 6165
WESTERN AUSTRALIA

P.O. BOX 83
North Fremantle 6159
WESTERN AUSTRALIA

MADE IN WA
GUARANTEED QUALITY
DATE: 31/01/2009

PRODUCT BULLETIN

F.C. 320

Q.D. ENAMEL WHITE

Description: Fast drying synthetic spraying enamel for general purpose and industrial applications.

Properties: Fast dry. High gloss. Excellent flow. High opacity.

Uses: As a durable finish for steel or sheet metal fabrications, trailers, truck bodies, gates, metal doors, farm machinery etc.

Surface Preparation: All substrates should be clean and free from oil, grease and any other contaminants. Suitable priming/undercoat systems to suit the substrate must be used to obtain maximum results e.g. Red Oxide Zinc Chromate Primer or Red Oxide Zinc Phosphate Primer.

Thinning: 25 - 30% with Thinners 303.

Application: By spray. One tack coat, followed after 10 - 15 mins by a double header will produce excellent results.

Spread Rate: 10 - 12m² per litre.

Drying Time: Dust free 5 – 10 minutes depending on weather. Touch dry 30 mins. Recoat before 4 hours or after 72 hours.

Clean-Up: With Thinner 303 or mineral turps.

Standard Packaging: 20L 4L

Colour: White.

Health & Safety: Contains flammable volatile solvents. Keep away from all sources of heat and open flames. Do not smoke whilst handling. Wear suitable clothing to avoid contact with skin and eyes and avoid breathing vapour. Do not spray in confined or poorly ventilated areas without the use of approved air supply and breathing apparatus.

First Aid

Eyes: If paint splashed in eyes, irrigate with copious amounts of clean water for 15 minutes. Seek medical aid if irritation persists.

PAINT INDUSTRIES PTY LTD

2

PRODUCT BULLETIN

F.C. 320

- Skin:** If paint splashed on skin, wash affected area thoroughly with soap and water. If irritation persists seek medical aid. Remove all contaminated clothing and launder before re-use.
- Inhalation:** If affected by exposure to vapours, remove from area, keep at rest and seek medical aid if symptoms persist.
- Ingestion:** If swallowed, give a glass of water to drink and seek medical assistance. Do not induce vomiting.

This information is drawn from data which at the time of printing is believed by Paint Industries Pty Ltd to be accurate. Information is provided in good faith and as a general guide to users of the product. All persons using the product should enquire independently as to the suitability of the product for the end use and the application requirements for such use. Paint Industries Pty Ltd has no control over conditions under which products are stored handled or used and any recommendations cannot be regarded as a legal warranty or liability.