

# PAINT INDUSTRIES PTY LTD

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MADE IN WA  
GUARANTEED QUALITY  
DATE: 31/01/2009

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## PRODUCT BULLETIN

F.C. 317

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### GLOSS ENAMEL WHITE 0016 BLACK 1011

**Description:** A premium quality alkyd based brilliant gloss enamel with outstanding durability in exterior & interior applications.

**Properties:** Extremely high gloss finish with excellent gloss & colour retention. Easy application & wet edge retention with excellent secondary flow to provide a very smooth finish. Long term durability under exterior & interior conditions. Withstands frequent washing & scrubbing in hard wear areas. Good resistance to chipping over properly prepared substrates. Lead free and safe to use in all areas.

**Uses:** For external & internal application to a wide variety of substrates. Kitchen, bathroom & laundry walls where constant washing & exposure to steam & condensation are of concern. Interior or exterior doors and all trim work. External weatherboards and metal guttering & down pipes. Properly prepared substrates such as timber, metals, plaster, fibro cement, hard wall boards are all surfaces which, after correct preparation can be coated with Gloss Enamel.

**Surface Preparation:** New plaster should be allowed to cure for 8 weeks and new cement render for 4 weeks. Ensure that all surfaces to be painted are free from all loose dirt, dust, grease, mould, loose or flaking paint.

**Previously Painted Surfaces:** Sandpaper gloss or semi-gloss surfaces, removing all loose or flaking paint and any chalkiness of the surface. Wash down with sugar soap and rinse clean. Fill any imperfections with appropriate filler and sand smooth. Dust off. Spot prime and/or undercoat loose areas with TOP DEK PINK PRIMER (exterior), TOP DEK ALL PURPOSE UNDERCOAT or appropriate sealer (interior). Proceed as for new work.

**Interior Timber:** Fill all imperfections, nail holes etc with appropriate filler. Sandpaper the whole area to be painted ensuring the filled areas are smooth. Dust off thoroughly. Apply one or two coats of TOP DEK ALL PURPOSE UNDERCOAT or TOP DEK ACRYLIC SEALER UNDERCOAT to the whole area, as per label directions and lightly sanding each coat. Dust off.

**Exterior Timber:** Fill imperfections & sandpaper smooth. Dust off & apply one coat of TOP DEK PINK PRIMER followed by one or two coats of TOP DEK ALL PURPOSE UNDERCOAT or ACRYLIC SEALER UNDERCOAT as per label directions. Lightly sandpaper and dust off.

**Iron & Steel:** Remove all rust and mill scale and apply one coat of TOP DEK RED OXIDE ZINC PHOSPHATE PRIMER to all base metal. After 16 hours apply one or two coats of TOP DEK ALL PURPOSE UNDERCOAT. Plaster, brick, cement render, fibro cement & masonry should be sealed with one or two coats of TOP DEK SUPASEAL or TOP DEK ACRYLIC SEALER UNDERCOAT according to directions.

**Plaster Glass:** **Must** be first sealed with TOP DEK SUPASEAL, and undercoated as for plaster, brick etc.

**Galvanised Iron & Zinc coated metals:** Should be thoroughly degreased with mineral turps & one coat of TOP DEK GALV-IRON PRIMER applied.

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**Thinning:** Not normally required. Apply direct from the can. For conventional or airless spray, thin if necessary with up to 5% mineral turps or Spraying Enamel Thinners.

**Application:** Brush, roller, airless or spray. When rolling use a short nap roller (6mm) Rolana type roller. Apply one or two coats allowing 16 hours and lightly sanding in between. For the best and most durable finish two coats are recommended.

**Spread Rate:** Approximately 16 m<sup>2</sup> per litre, depending on porosity of surface.

**Drying Time:** At 25°C, touch dry in 2-4 hours; recoat after 16 hours. In cold or damp conditions allow longer times. Do not use if temperature is, or may fall below 10°C.

**Clean-Up:** Clean all equipment immediately after use with mineral turps.

**Standard Packaging:** 10L 4L 2L 1L 500 ml 250ml.

**Colour:** White, Black and tint bases for colour reproduction.

This information is drawn from data which at the time of printing is believed by Paint Industries Pty Ltd to be accurate. Information is provided in good faith and as a general guide to users of the product. All persons using the product should enquire independently as to the suitability of the product for the end use and the application requirements for such use. Paint Industries Pty Ltd has no control over conditions under which products are stored handled or used and any recommendations cannot be regarded as a legal warranty or liability.